ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 13.05.31		JOD NO.:	ENG41051	VIVA I	Created By: DW	Approved By:	MIL	ECN#:	13- 566
Product No.: D412-630					Checked By:	друготов Буг		<u> </u>	
Product Name: HELI-ACCESS-S	TEP				Checked by.				
			Indian I		1			Ini	itlal /
Distribution	n Regd Resp Det		Initial / Date (YY/MI		Distribution	Reqd	Resp	Date (YY/MM/DD)	
					DQA / QA Coord.	Y	PS		3/06/01
Director of Operations	Y	NF A	13/00		QC Coordinator	Y	ED	13/09	
Production Manager / Coord.	Y	LL/MF	1 5-1	5 60		- 	SW/LM	11 3	30.63
Purchasing Coord.	N	CL	1 / m		Customer Support		MB/DS		6.03
Production Engineering Coord.	Y	DD/JLM	11/12	<u>Ob 133</u>	Customer Technical Sur	N N	HM ·	K 13.0	<u>6.05</u>
Production Engineering Coord.	N	DL /			Marketing		() ()		
Customer Order Processing	N	RM/CA					1	<u> </u>	
Reason for Change: MAGNOBOND LOST ADHESION DUE TO BRITTLENESS. SCOTCH-WELD IS SUPERIOR AT MAINTAINING ADHESION.									
Documents Affected:									
REVISE D3562 TO REV. F		•							
REVISE MDL-D412-630 TO REV. P									
REVISE MIDE-D412-000 TO NEVEL									
1									
PAPERWORK UPDATE PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY X									
PAPERWORK UPDATE	J	FAIL	3 111001						
# Quality Assurar	ice Actio	ns	Reqd	Resp	N	otes		Col	mplete
			N						
			N N	 					
2 Notify Eurocopter France			- N	<u> </u>				 	
3								<u> </u>	
					T N	otes		Co	mplete
# Engineering			Reqd	Resp		Otes			
4 Required Documents/Drawings U		iew	N		B &	Rev. P		13.05	21
5 Update Master Document List (M			Y	DW	D. Westupl	Key, r		1 1 200	
6 Update Product Compatability Ma	atrix		N					 	
7 Create Eurocopter Form (FEE)			N					<u> </u>	
8 Notify TC / FAA of Change			N	<u></u>				 	
9				L				<u> </u>	······································
						otes		I Co	mplete .
# Document Con		ns	Reqd	Resp	N	Oles			2.03
10 Move Electronic Files/Design Jour	rnal `		Y	KJ				117,50	7.0) 47)
11 Update Product Specification File	s		N	<u> </u>				13.06	03 4
12 Update Approved/Preliminary Dw	g PDF Fil	es	T A	KJ			·	1000	10 2 40
13 Update Document Record (DR)			N_	ļ					
14 Update Product Development Su			N	<u></u>				 	
15 Update QSI 021 and/or STC App	roval List		N					<u> </u>	
16 Create/Update Parts / STC Datat	oase		N					_	
17 Update / Verify ARC Database			N	ـــا				122 01	DO 42
18 Create / Update Change Record	Form / Ite	m Card Databa	se M	KJ				13.06	· <u>U 10</u>
19 Create / Update PPP's			Y	IKJ				112111	-47 Dec
20 Red Decals required?			Y	KI				13.0	TOIL AS
21 Update Document Control Databa	ase / Lam	inated Dwgs	N					172 21	03 AB
22 Update Grey Project / Electronic	Binder PC	OF Files	Y	KJ				11300	2030
23 Update D-Part/M-Drawing/DSI/DI	EO Maste	r Binders	Y	KJ				11200	1.02 347
24 Manufacturing Licensing Agreem	ent Updat	e	N						
Z4 Manufacturing Clourising / 19100111									
Description / Action:									
REF. PAR12-224, CUSTOMER REPOR	RTED CO	RROSION DAM	AAGE ON F	ALCON.	AVIATION SERVICES PAS	SENGER FOLD	ING STEPS	i.	
REF. PARTIZ-224, OBOTOMETTIES									
DO HOE DRAWING DASSE TO CHANG	E MAGN	OBOND TO SO	OTCH-WE	LD DP46	0				
REVISE DRAWING D3562 TO CHANGE MAGNOBOND TO SCOTCH-WELD DP460									
D412-630-033/-034 @ CHG 004 IF MADE W/ D3562 REV F.									
D412-630-030	1-0=	set con	1316		TIPION	1010		,,_,,	
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					enternal O Commission	114	Date	: <i>13/4</i> /	14
				ECN V	/erified & Complete:	1/41		• 4477	